682 SERIES
PANEL INDICATOR LED

FEATURES

- Ø8.1mm mounting
- Mil Spec (NATO C2)
- Low Temperature Tested to -51°C
- Black anodised aluminium housing
- Sealed to IP67 - weatherproof
- Wide viewing angle - smoked lens
- Internal potting
- Reverse protection diode fitted in all voltage models
- Range of LED colour options
- Range of voltage options

BENEFITS

- 'D' mounting hole aids anti-rotation
- Suitable for military use
- Suitable for cold weather operations
- Suitable for portable equipment
- Suitable for external applications
- Smoked lens gives good on/off contrast ratio
- Suitable for high vibration applications
- Protects against wrong polarity installation (voltage models)
- Suitable for status panel indication
- Manufactured with internal resistor (voltage models)
- Outstanding reliability
- Vandal resistant

MARL Part Number	LED Colour	Typical Voltage Vopr	Typical Current DC Iopr	Max. Reverse Voltage	Typical LED Luminous Intensity	Typical LED Wavelength λp	Operating Temp Topr *	Storage Temp Tstg
682-501-23	Red	24-28	16-20	1000	346-458	619	-51 to +75	-51 to +100
682-532-23	Green	24-28	16-20	1000	1815-2157	520	-51 to +75	-51 to +100
		Vdc	mA	V	mcd	nm	°C	°C

ADDITIONAL TESTING

Function Test
A sample of 50 of this product series (25 red, 25 green) has been powered up with +28Vdc and LEDs verified to illuminate

Low Temperature Test (UKAS Accredited)
A sample of 50 of this product series (25 red, 25 green) has been tested to BS EN 600608-2-1:2007, AECTP300 Edition D Version 1 & AECTP230 Edition 1 for a temperature rating of -51°C.

OPTIONAL FLYING LEAD TERMINATORS

MARL Part No. Suffix	Wire Length	Wire Colour	No/Diameter of Conductors	Diameter of Insulation	Wire Specification
682-501-23-**15**	150mm	Red - Anode Black - Cathode	19/0.16mm	1.2mm	Type 44, 22 Gauge High Performance Wire
682-501-23-**19**	1000mm				

NOTES

Intensities (Iv) may vary between LEDs within a batch. Additional LED Colours, Voltage Options and Flying Lead lengths available for semi-custom projects. Please contact our Sales Team. All LED components are supplied in anti-static packaging.
* Characteristics at Ta = 25°C. For operating temperature derating graphs, please refer to sheet 2.

To order please contact us on +44 (0) 1229 582 430
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company/marl-international-limited

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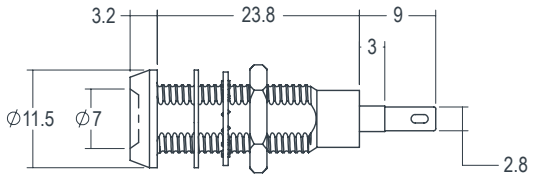
TECHNICAL CHARACTERISTICS

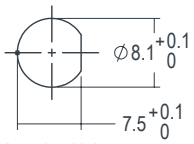
Series	Max. Power Dissipation	Panel Cutout	Nut Mounting Torque	Min. Mounting Centres	Min - Max. Panel Thickness
682	700	8.1	0.6	14.5	1.5 - 13.0
	mW	mm	Nm	mm	mm

TECHNICAL DRAWING

Weight (g): 3.6

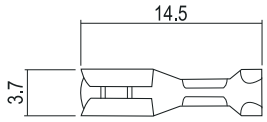
Dimensions in mm (typical). Not to scale. Mounting hole to be clean and burr free. Anode termination denoted by red sleeve.





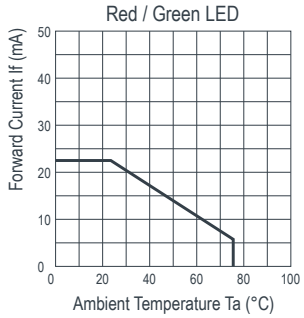
Mounting Hole

PUSH ON CONNECTOR



925-000-00 is brass tin plated - for use with 682 series lamps. Dimensions in mm (typical). Not to scale.

DE-RATING GRAPHS



MATERIALS

Body	Black Anodised Aluminium
Nut	Nickel Plated Brass
Panel Seal	Viton
Lens	Polycarbonate
Encapsulation	Black Polyurethane
Lock Washer	Spring Steel
Termination	Silver Flash Coated Brass

DESIGN CONSIDERATIONS

Electro-Static Discharge (ESD)

Build up of electro-static discharge occurs in many situations involving people moving and handling products.The range of possible situations is very diverse but voltage levels as high as several thousand volts can and do arise in many individual situations. When an operator charged up to these levels handles a static sensitive device, there is a very probable likelihood that the device will be irreversibly damaged. It is essential that precautions are taken at all stages during manufacture and assembly of these products. Although LEDs were never considered to be static sensitive devices, changes in manufacturing technology and materials used to produce higher intensity products over a large range of the wavelength spectrum have changed this. MARL has an approved system of ESD control from goods in, through production and into final packing and dispatch. MARL recommend all users of LED based products follow the current BSI guidelines for protection of electronic devices from electrostatic phenomena.

Voltage, Current and Temperature

The forward voltage / current value of an LED is dependent upon the ambient temperature of the environment in which it is operated. Therefore, care must be taken to operate the LED at the correct voltage / current values, depending upon the ambient temperature.

MARL should be contacted if the device is to be operated outside the temperature range specified. MARL accept no liability for any product that is operated outside the stated voltage or temperature range.

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